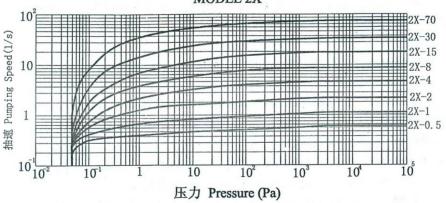


Pumping Speed and Inlet Pressure Curves

## Two-stage Rotary Vacuum Pump MODEL 2X



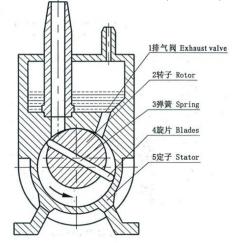
## **Principle and Drawing of Construction**

The pump mainly consists (5), Rotor (2) and Blades (4) (see Schematic Drawing below). The rotor is eccentrically mounted in the cylinder (Stator), and in the rotor slot there are two blades which closely glide against the cylinder wall by the force of the spring (3) and the eccentric force caused by the rotating rotor. Thus the intake port and the exhaust port on the stator are separated by the blades in the slotted rotor. And the rotor rotates in the cylinder, periodically, the intake volume is expanded gradually, and gas enters, at the same time, the exhaust volume decreases, and the entering gas is compressed and then displaced out through the exhaust valve (1). The pump thus effects its evacuation purpose.



881201001 - 2X-0.5 (0.18kW/1PH) 881201002 - 2XZ-0.5 (0.18kW/1PH) 881201003 - 2X-1 (0.18kW/1PH) 881201004 - 2X-2 (0.37kW/1PH) 881201005 - 2X-4 (0.55kW/1PH) 881201016 - 2X-8 (1.1kW/1PH) 881201006 - 2X-8 (1.1kW/3PH) 881201007 - 2X-15 (1.5kW/3PH) 881201008 - 2X-30 (3.0kW/3PH)

881201009 - 2X-70 (5.5kW/3PH)



Schematic Drawing Construction

Model	Power (kW)	Pumping Speed(I/s)	Ultimate Pressure(Pa)	Inlet Bore(mm)	Volume of Oil Needed(liter)	Weight (kg)	Packing Dimension(mm)
2XZ - 0.5	0.18	0.5		ф10	0.5	19	580 x 300 x 370
2X - 0.5						21	530 x 370 x 420
2X - 1		1		ф16			
2X - 2	0.37	2		ф20	0.7	45	630 x 420 x 440
2X - 4	1.1 1.5	4	6 x 10 <sup>-2</sup>	ф25	1.0	75	670 x 450 x 550
2X - 8		8		ф31	1.5	95	720 x 500 x 570
2X - 15		15		ф50	2.8	165	860 x 690 x 660
2X - 30		30		ф63	4.2	370	1240 x 770 x 910
2X - 70	5.5	5.5 70		ф80		520	1340 x 860 x 970

<sup>\*\*\*</sup>Product's specification may subject to change without further notice.

<sup>\*\*\*</sup>Actual product may slightly differ from pictures shown.